

# Data Sheet



## Seawater Reverse Osmosis (RO) Membranes LG SW 400 GR

### Overview

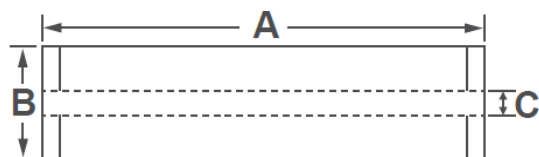
LG Chem's NanoH<sub>2</sub>O™ seawater RO membranes, incorporated with innovative Thin Film Nanocomposite (TFN) technology, reduce the cost of desalination while delivering superior water quality. Our seawater RO membranes provide industry leading salt rejection and produce 20% more flow than membranes manufactured with conventional technologies. We continue to leverage the technological advantages of our seawater RO membranes to expand our market share, accruing more than 3,000 Million Liter per Day (MLD) projects for both new and replacement market since the establishment.

LG SW GR (Great Rejection) membranes offer a combination of high rejection and low energy requirements to reduce the total cost of desalination; suitable for high salinity seawater applications.

### Product Specifications

| Active Membrane Area, ft <sup>2</sup> (m <sup>2</sup> ) | Permeate Flow Rate, GPD (m <sup>3</sup> /d) | Stabilized Salt Rejection, % | Minimum Salt Rejection, % | Boron Rejection, % | Feed Spacer, mil |
|---------------------------------------------------------|---------------------------------------------|------------------------------|---------------------------|--------------------|------------------|
| 400 (37)                                                | 7,500 (28.4)                                | 99.85                        | 99.7                      | 93                 | 34               |

Test Conditions : 32,000 ppm NaCl, 5 ppm boron at 25°C (77°F), 800 psi (55 bar), pH 8, Recovery 8%.  
Permeate flows for individual elements may vary +/-15%.



| A, mm (in.) | B, mm (in.) | C, mm (in.)  | Weight, kg (lbs.) |
|-------------|-------------|--------------|-------------------|
| 1,016 (40)  | 200 (7.9)   | 28.6 (1.125) | 16 (35)           |

All dimensional information is indicative and for reference purpose only. Please contact LG Chem for detailed technical specification.

### Operating Specifications

For more information and operating guidelines, visit [membrane-element.com](http://membrane-element.com)

|                                                                   |                               |
|-------------------------------------------------------------------|-------------------------------|
| <b>Max. Applied pressure</b>                                      | 1,200 psi (82.7 bar)          |
| <b>Max. Chlorine concentration</b>                                | < 0.1 ppm                     |
| <b>Max. Operating temperature</b>                                 | 45°C (113°F)                  |
| <b>pH Range, Continuous (Cleaning)</b>                            | 2-11 (2-13)                   |
| <b>Max. Feedwater turbidity</b>                                   | 1.0 NTU                       |
| <b>Max. Feedwater SDI (15 mins)</b>                               | 5.0                           |
| <b>Max. Feed flow</b>                                             | 75 gpm (17 m <sup>3</sup> /h) |
| <b>Min. Ratio of concentrate to permeate flow for any element</b> | 5 : 1                         |
| <b>Max. Pressure drop (ΔP) for each element</b>                   | 15 psi (1.0 bar)              |

The Membrane Elements performance is expressly conditioned on Buyer's storing, installing, operating, and maintaining Product in accordance with industry-accepted good practices and Seller's written instructions provided in the Seller's Technical Manual, which consists of LG Chem, Ltd [Technical Service Bulletins \("TSB"\)](#) and [Technical Applications Bulletins \("TAB"\)](#)

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